

SPARE PARTS LIST

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MODEL NO. HK1820

ITEM	PART NO.	DESCRIPTION	QTY	NOTE
001	286283-8	CAP 38	1	
002	233966-1	RING SPRING 19	1	
003	450275-5	CHUCK COVER	1	
004	234039-3	COMPRESSION SPRING 42	1	
005	345874-5	STEEL BALL GUIDE	1	
006	450274-7	CHANGE RING	1	
007	216002-8	STEEL BALL 4.8	3	
008	331796-5	RING 25	1	
009	262142-0	URETHAN RING 26	1	
010	257288-5	RING 21	1	
011	345873-7	GUIDE WASHER	1	
012	233916-6	CONICAL COMP. SPRING 21-29	1	
013	231985-1	RING SPRING 43	1	
014	450273-9	BARREL COVER SUPPORT	1	
015	424066-0	BARREL COVER	1	
016	213465-9	O RING 31	1	
017	*****	*****	***	*****
018	213606-7	O RING 48	1	
019	922243-3	HEX. SOCKET HEAD BOLT M5X25	4	
020	233956-4	RING SPRING 37	1	
021	*****	*****	***	*****
022	213008-7	O RING 22.4	1	
023	216022-2	STEEL BALL 7.0	2	
024	324837-4	TOOL HOLDER	1	
025	*****	*****	***	*****
026	324844-7	IMPACT BOLT	1	
027	213128-7	O RING 12	1	
028	424065-2	RUBBER RING 13	1	
029	267363-9	FLAT WASHER 12	1	
030	*****	*****	***	*****
031	*****	*****	***	*****
032	331799-9	RING 29	1	
033	234041-6	COMPRESSION SPRING 32	1	
034	345872-9	CUP WASHER 29	1	
035	213435-8	O RING 26	1	
036	324847-1	STRIKER	1	
037	213283-5	O-RING 18	1	
038	213283-5	O-RING 18	1	
039	256087-2	PIN 7	1	
040	213262-3	O RING 18	1	
041	450278-9	CONNECTING ROD	1	
042	331797-3	SLEEVE 29	1	
043	450298-3	PISTON	1	
044	922148-7	HEX. SOCKET HEAD BOLT M4X25	1	
045	450277-1	CRANK HOUSING COVER	1	
046	419988-7	FILTER CAP	1	
047	213218-6	O RING 16	1	
048	443129-3	FILTER	1	
049	450276-3	CRANK CAP	1	
050	911133-5	PAN HEAD SCREW M4X18	4	
051	424067-8	SEAL RING	1	
052	324845-5	CRANK SHAFT	1	
053	211232-6	BALL BEARING 6002LLU	1	
054	213219-4	OIL SEAL 15	1	
055	265490-6	HEX. SOCKET HEAD BOLT M4X16	2	
056	318202-7	BEARING BOX	1	
057	213513-4	O RING 39	1	
058	267126-3	FLAT WASHER 22	1	
059	267126-3	FLAT WASHER 22	1	
060	226675-9	HELICAL GEAR 36	1	
061	*****	*****	***	*****

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ITEM	PART NO.	DESCRIPTION	QTY	NOTE
062	266041-8	TAPPING SCREW 5X25	4	
063	331798-1	FIX GUIDE	2	
064	424068-6	CUSHION PLATE	1	
065	211131-2	BALL BEARING 6001DDW	1	
066	253748-5	FLAT WASHER 12	1	
067	241879-2	FAN 60	1	
068	513743-0	ARMATURE ASS'Y 220-240V INC. 65-67,69,70	1	
069	681644-1	INSULATION WASHER	1	
070	210005-4	BALL BEARING 608DDW	1	
071	450265-8	BAFFLE PLATE	1	
072	266211-9	TAPPING SCREW 5X40	2	
073	625809-5	FIELD 240V	1	
074	450263-2	MOTOR HOUSING	1	
075	263002-9	RUBBER PIN 4	2	
076	631793-4	CONTROLLER	1	
077	645200-1	NOISE SUPPRESSOR	1	
078	638577-1	BRUSH HOLDER UNIT	1	
079	265995-6	TAPPING SCREW 4X18	4	
080	194160-9	CARBON BRUSH CB-350	1	
081	450264-0	REAR COVER	1	
082	265995-6	TAPPING SCREW 4X18	2	
083	234022-0	COMPRESSION SPRING 14	1	
084	265995-6	TAPPING SCREW 4X18	2	
085	450280-2	SPRING GUIDE	1	
086	450272-1	HANDLE BASE	1	
087	450279-7	DUST COVER SUPPORT	1	
088	424069-4	DUST COVER	1	
089	450271-3	LOCK ON BUTTON	1	
090	234040-8	COMPRESSION SPRING 8	1	
092	961011-9	STOP RING E-4	1	
093	188495-8	HANDLE SET	1	
094	450269-0	SWITCH LEVER	1	
095	158522-5	SWITCH HOLDER COMPLETE	1	
096	650597-5	SWITCH TG71BS-1	1	
097	450267-4	HANDLE COVER	1	
098	265995-6	TAPPING SCREW 4X18	1	
099	265995-6	TAPPING SCREW 4X18	1	
100	687169-3	STRAIN RELIEF	1	
101	665883-1	POWER SUPPLY CORD 1.0-2-5.0	1	
102	682573-1	CORD GUARD 10	1	
103	864601-6	HK1820 NAME PLATE	1	
104	911234-9	PAN HEAD SCREW M5X20	2	
105	266041-8	TAPPING SCREW 5X25	2	
106	313139-3	SHOULDER SLEEVE 6	2	
107	266041-8	TAPPING SCREW 5X25	2	
108	423122-3	CUSHION PLATE	3	
109	213142-3	O-RING 35	1	
A01	158024-1	HOOK COMPLETE	1	
A02	824789-4	PLASTIC CARRYING CASE	1	
A03	806524-2	HK1820 PLASTIC CASE LABEL	1	

SERVICE DRAWING

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