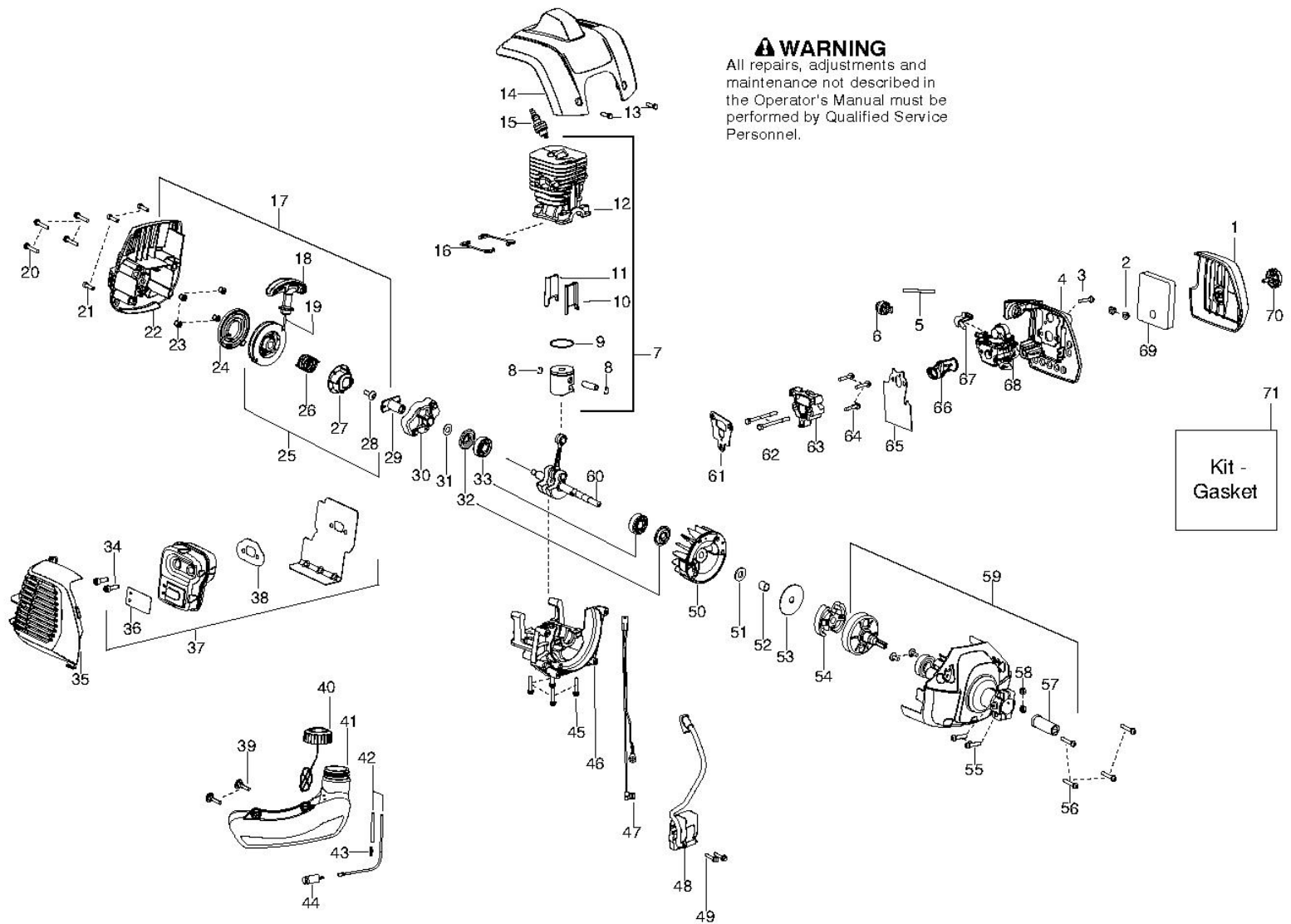


## ENGINE

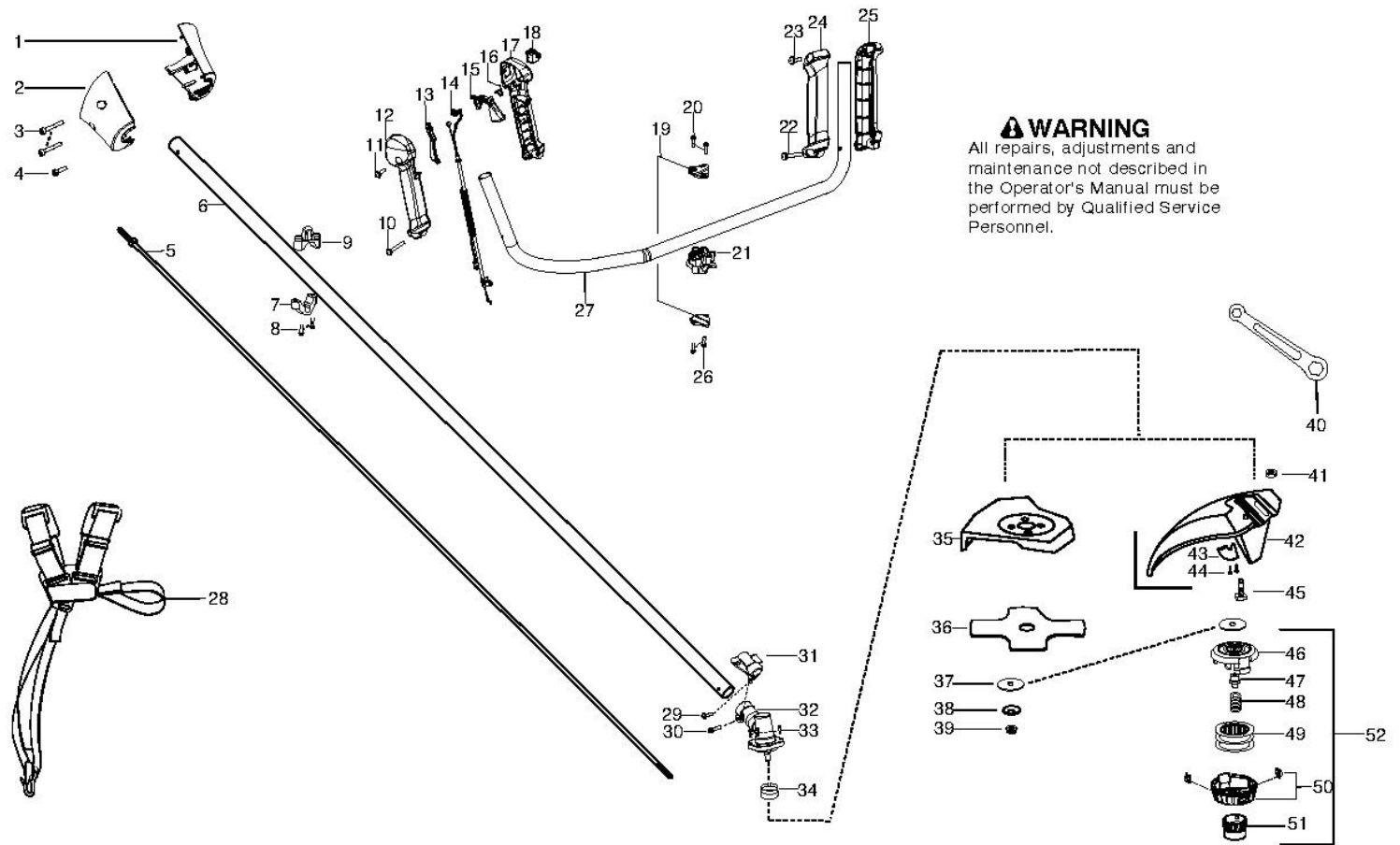


Ref	Part No.	Description	QTY	KIT
1	545 17 70-01	FILTER COVER	1	
2	530 01 61-01	NUT	1	
3	530 01 63-01	SCREW	1	
4	545 17 69-01	BASE	1	
6	530 04 77-21	PRIMER	1	
7	545 00 80-46	CYLINDER ASSY	1	
8	545 19 48-01	RETAINER	1	
9	545 19 46-01	PISTON RING	1	
10	545 19 49-01	INSERT	1	
11	545 19 50-01	INSERT	1	
12	545 18 18-01	CYLINDER	1	
13	530 01 64-49	SCREW	1	
14	545 15 64-01	CYLINDER COVER	1	
15	952 03 02-49	SPARK PLUG	1	
16	545 00 80-44	SEALING	1	

Ref	Part No.	Description	QTY	KIT
17	545 19 07-01	STARTER ASSY	1	
18	545 20 84-01	STARTER HANDLE	1	
19	545 02 99-01	STARTER ROPE	1	
20	530 01 58-97	SCREW	1	
21	530 01 64-49	SCREW	1	
22	545 19 06-01	STARTER HOUSING	1	
23	545 18 53-01	SPACER	1	
24	545 00 80-13	KIT	1	
25	545 00 80-49	STARTER PULLEY ASSY	1	
26	545 18 83-01	SPRING	1	
27	545 18 80-01	PAWL	1	
28	545 11 28-01	SCREW	1	
29	545 18 82-01	SLEEVE COUPLING	1	
30	545 18 87-01	CUP	1	
31	530 01 58-28	WASHER	1	
32	545 00 80-44	SEALING	1	
33	545 01 34-01	BEARING	1	
34	530 05 89-82	BOLT	1	
35	545 15 63-01	MUFFLER COVER	1	
36	545 00 80-70	SPARK ARRESTER	1	
37	545 18 07-01	MUFFLER ASSY	1	
38	545 00 80-44	SEALING	1	
39	530 01 64-45	SCREW FUEL TANK RETAINER	1	
40	545 21 59-01	TANK CAP ASSY	1	
41	545 18 21-02	FUEL TANK ASSY	1	
42	530 06 95-99	HOSE	1	
43	530 02 38-77	NIPPLE	1	
44	530 09 56-46	FILTER	1	
45	530 01 58-97	SCREW	1	
46	545 18 19-01	CRANKCASE	1	
47	525 38 78-01	ASSEMBLY	1	
48	545 18 97-01	IGNITION MODULE	1	
49	530 01 63-57	SCREW	1	
50	545 12 04-01	FLYWHEEL ASSY	1	
51	530 01 64-63	WASHER	1	
52	530 05 78-52	RING	1	
53	530 09 41-89	WASHER	1	
54	545 00 80-38	CLUTCH ASSY	1	
55	530 01 57-74	SCREW	1	
56	530 01 58-97	SCREW	1	
57	545 18 64-01	GUIDE	1	
58	530 01 57-68	NUT	1	
59	545 19 08-01	CLUTCH COVER ASSY	1	
60	545 00 80-47	CRANKSHAFT	1	
61	545 00 80-44	SEALING	1	
62	530 01 64-18	BOLT	1	
63	574 81 62-01	ADAPTER	1	
64	530 01 64-41	SCREW	1	
65	545 00 80-44	SEALING	1	

<b>Ref</b>	<b>Part No.</b>	<b>Description</b>	<b>QTY</b>	<b>KIT</b>
66	545 19 05-01	CONNECTION	1	
67	574 71 97-01	CHOKE LEVER	1	
68	545 00 80-42	CARBURETTOR	1	
69	545 19 59-01	AIR FILTER	1	
70	545 18 88-01	TURNING KNOB	1	
71	545 00 80-44	SEALING	1	

# SHAFT & HANDLE



**⚠ WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by Qualified Service Personnel.

Ref	Part No.	Description	QTY	KIT
1	545 20 70-01	NOSECONE LH LT33 BUL	1	
2	545 20 71-01	NOSECONE RH LT33 BUL	1	
3	530 01 64-49	SCREW	1	
4	530 01 58-05	SCREW	1	
5	545 00 75-07	SHAFT	1	
7	545 05 66-01	STAPLE	1	
8	530 01 59-40	SCREW	1	
9	545 11 33-01	WELT HOOK	1	
10	530 01 64-06	SCREW	1	
11	530 01 59-34	SCREW	1	
12	545 15 89-02	HANDLE HOUSING	1	
13	545 15 94-01	THROTTLE LOCKOUT	1	
14	545 21 64-01	WIRING ASSY	1	
15	545 15 95-01	TRIGGER	1	
16	545 16 53-01	SPRING	1	
17	545 15 97-01	HOUSING	1	
18	530 06 95-72	SWITCH	1	
19	530 05 85-63	CLAMP BRACKET,	1	

Ref	Part No.	Description	QTY	KIT
20	530 01 58-86	SCREW	1	
21	545 02 45-04	CLAMP	1	
22	530 01 64-06	SCREW	1	
23	530 01 59-34	SCREW	1	
24	545 15 90-01	HANDLE	1	
25	545 15 91-01	HANDLE	1	
26	530 01 59-40	SCREW	1	
27	545 21 99-01	ASSY HANDLEBAR BULLH	1	
28	544 84 58-02	HARNESS	1	
29	530 01 57-75	SCREW	1	
30	530 01 60-14	SCREW	1	
31	545 15 07-01	BRACKET	1	
32	530 09 61-00	GEARBOX,	1	
33	530 01 63-12	SCREW	1	
34	530 09 58-15	CUP	1	
35	530 07 19-47	KIT	1	
36	530 05 58-92	ASSEMBLY	1	
37	530 09 58-16	WASHER	1	
38	530 01 62-40	WASHER	1	
39	530 01 57-93	NUT	1	
40	530 05 64-01	WRENCH	1	
41	530 01 51-97	NUT	1	
42	545 08 10-01	KIT	1	
43	530 05 22-86	BLADE	1	
44	530 01 58-14	SCREW	1	
45	530 01 58-20	SCREW	1	
46	537 41 93-02	HOUSING	1	
47	537 41 98-01	ADAPTER	1	
48	537 33 88-01	SPRING	1	
49	530 09 63-28	Assy spool (incl. line),	1	
50	545 00 33-65	EYELET	1	
51	537 41 96-01	KNOB	1	
52	537 41 92-02	TRIMMER HEAD	1	
	545 19 67-31	MANUAL OPERATORS SCA	1	
	545 19 67-32	MANUAL OPERATORS EUR	1	
	545 19 67-33	MANUAL OPERATORS EUR	1	
	545 19 67-34	MANUAL OPERATORS EUR	1	
	545 19 67-35	MANUAL OPERATORS EUR	1	
	545 19 67-36	MANUAL OPERATORS EUR	1	
	545 19 67-37	MANUAL OPERATORS TUR	1	
	530 15 03-13	DECAL	1	
	530 05 63-35	DECAL	1	
	502 03 55-05	TRANSPORT GUARD	1	