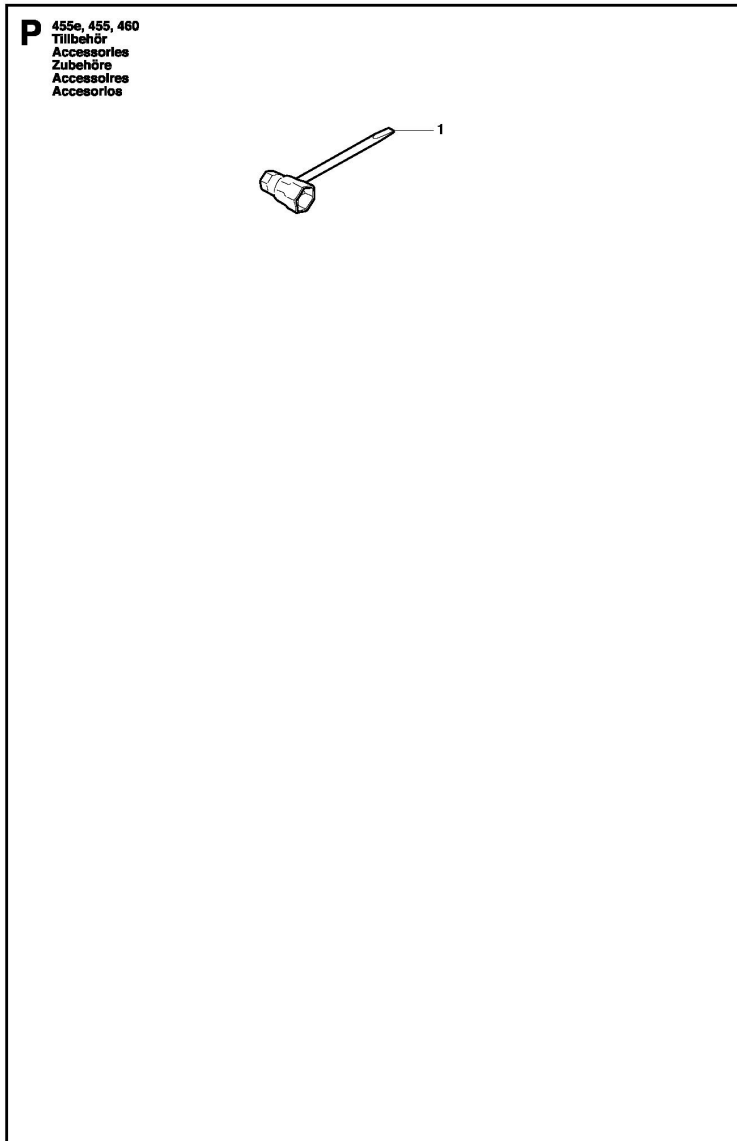
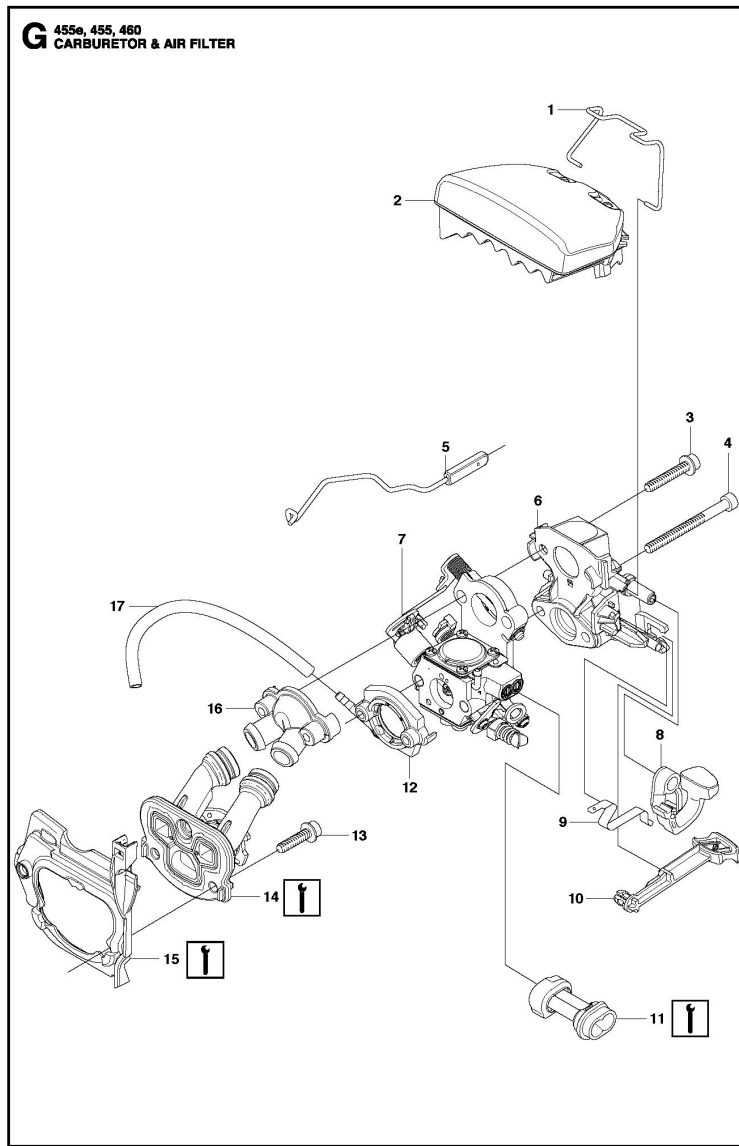


ACCESSORIES



Ref	Part No.	Description	QTY	KIT
1	501 69 17-01	COMBINATION WRENCH	1	

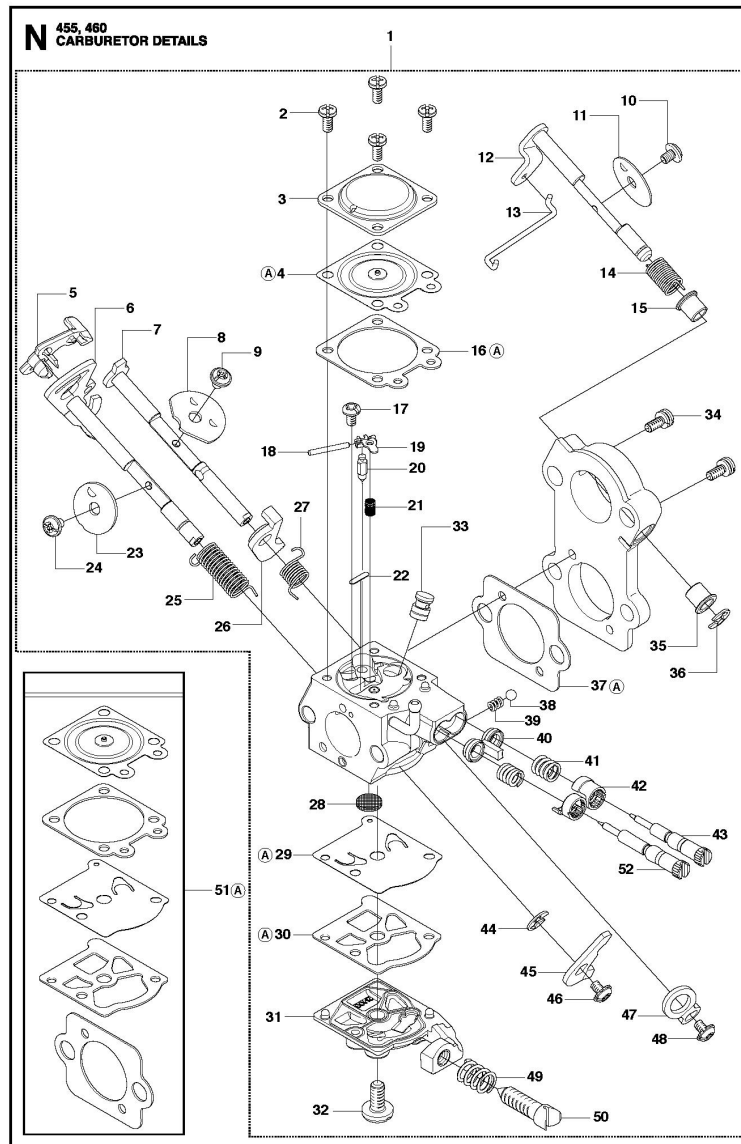
CARBURETOR & AIR FILTER



Ref	Part No.	Description	QTY	KIT
1	537 30 49-01	CLAMP	1	
2	537 25 57-01	AIR FILTER ASSY	1	
2	537 25 57-02	AIR FILTER ASSY	1	
2	537 25 57-03	AIR FILTER ASSY	1	
3	503 21 55-25	SCREW IHSCFT	2	
4	503 21 74-50	SCREW IHSC	2	
5	537 26 08-02	THROTTLE WIRE ASSY	1	
6	537 32 30-01	INLET ELBOW	1	
7	544 88 30-01	CARBURETTOR	1	
8	537 25 55-01	STOP CONTROL	1	
9	503 86 97-02	SHORT CIRCUIT SPRING	1	
10	537 25 56-01	CHOKE CONTROL	1	
11	544 07 14-01	GUIDE SLEEVE CARB	1	
12	537 24 15-01	FLANGE	1	
13	503 20 02-16	SCREW IHSCFM	3	
14	537 32 10-02	INLET PIPE ASSY	1	
15	537 37 14-01	INSULATION WALL	1	
16	537 24 14-01	FLANGE	1	

Ref	Part No.	Description	QTY	KIT
17	544 32 49-26	FUEL HOSE	1	

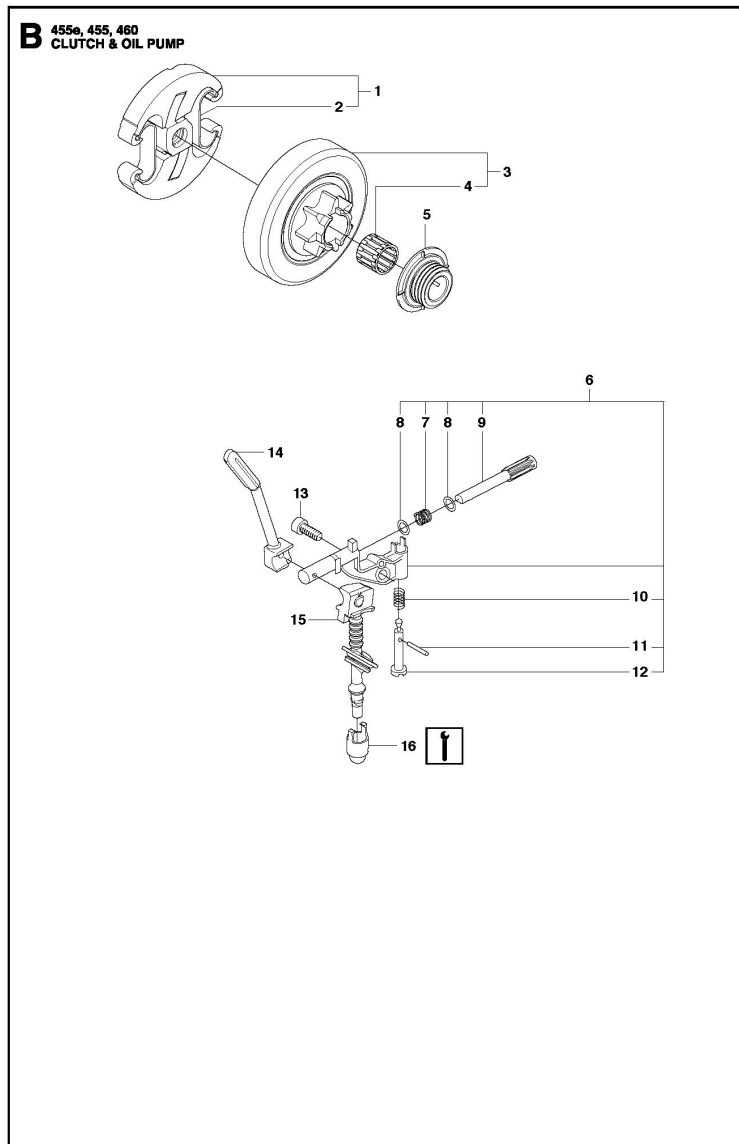
CARBURETOR DETAILS



Ref	Part No.	Description	QTY	KIT
1	544 88 30-01	CARBURETTOR	1	1
2	503 58 46-01	SCREW	4	1
3	505 31 67-54	LOCK STYRMEMBRAN	1	1, 51
4	502 84 70-01	DIAPHRAGM	1	1
5	537 30 62-01	LEVER	1	1
6	537 40 74-01	SHAFT ASSY	1	1
7	537 40 75-01	SHAFT ASSY	1	1
8	537 40 77-01	VALVE	1	1
9	537 00 34-01	SCREW	1	1
10	537 00 34-01	SCREW	1	1
11	537 40 68-01	VALVE	1	1
12	537 40 69-01	SHAFT ASSY	1	1
13	537 40 72-01	ROD	1	1
14	537 40 70-01	SPRING THROTT.RETURN	1	1
15	537 40 67-01	BUSHING	1	1, 51
16	504 35 09-06	GASKET	1	1
17	502 84 71-01	SCREW	1	1
18	505 52 01-25	PIN-METERING LEVER	1	1

Ref	Part No.	Description	QTY	KIT
19	502 84 74-01	LEVER	1	1
20	503 56 34-01	VALVE INLET NEEDLE	1	1
21	503 91 47-01	SPRING	1	1
22	502 84 69-01	PLUG	1	1
23	502 84 66-01	VALVE	1	1
24	544 11 15-01	SCREW	1	1
25	537 40 84-01	SPRING THROTT.RETURN	1	1
26	537 40 92-01	LEVER	1	1
27	537 40 86-01	SPRING CHOKE RETURN	1	1
28	501 66 61-01	SCREEN-INLET	1	1, 51
29	502 21 36-01	DIAPHRAGM PUMP	1	1, 51
30	504 13 09-06	GASKET	1	1
31	537 40 73-01	COVER	1	1
32	501 46 69-01	SCREW	1	1
33	502 84 68-01	NOZZLE ASSY	1	1
34	537 40 83-01	SCREW	2	1
35	537 40 66-01	BUSHING	1	1
36	505 31 67-36	RING	1	1, 51
37	537 40 81-01	GASKET	1	1
38	501 46 85-01	BALL-CHOKE FRICTION	1	1
39	501 46 84-01	SPRING	1	1
40	544 97 14-01	RETAINER	1	1
41	544 97 10-01	SPRING	2	1
42	544 97 08-01	LIMITER CAP	2	1
43	502 84 72-01	NEEDLE	1	1
44	505 31 67-36	RING	1	1
45	537 40 71-01	LEVER	1	1
46	501 46 87-01	SCREW	1	1
47	537 40 76-01	LEVER	1	1
48	501 46 87-01	SCREW	1	1
49	503 56 42-01	SPRING	1	1
50	537 40 82-01	SCREW	1	
51	505 27 84-01	KIT	1	1
52	502 84 73-01	NEEDLE	1	1

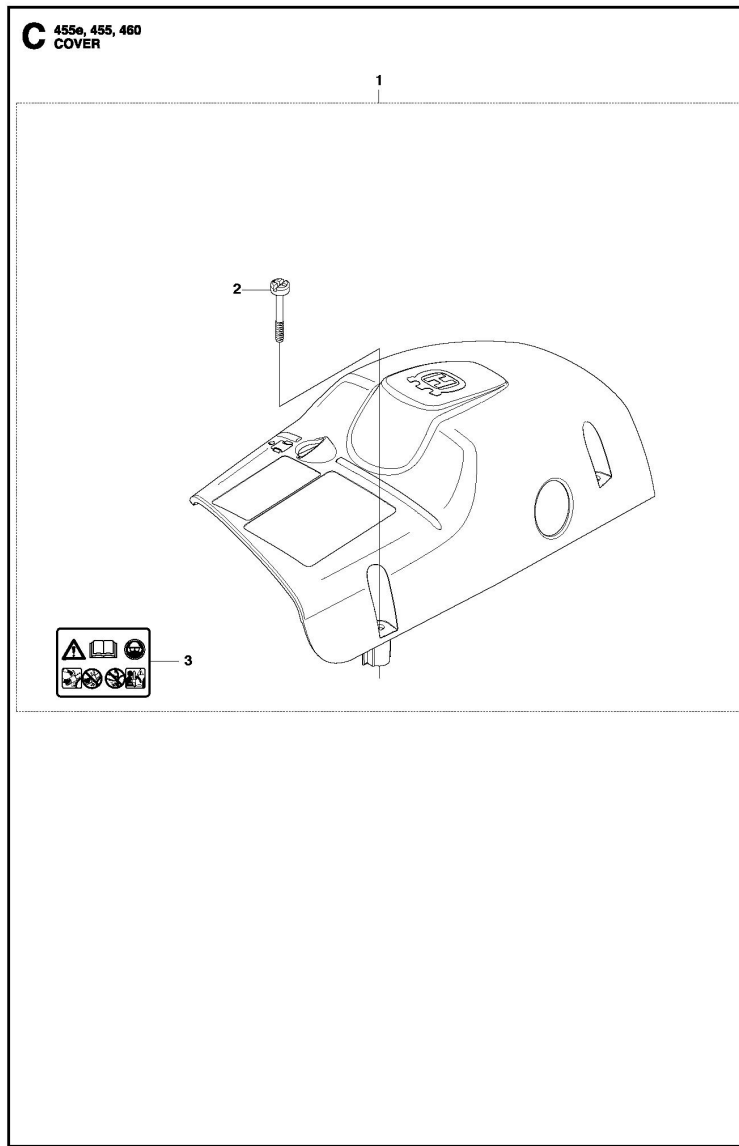
CLUTCH & OIL PUMP



Ref	Part No.	Description	QTY	KIT
1	537 11 05-03	CLUTCH ASSY	1	
2	537 35 91-01	CLUTCH SPRING	2	1
3	537 29 17-02	CLUTCH DRUM	1	
3	537 29 16-02	CLUTCH DRUM	1	
4	503 25 52-01	NEEDLE BEARING	1	3
5	537 25 26-01	PUMP PINION	1	
6	544 18 01-04	OIL PUMP ASSY	1	
7	503 89 16-01	SPRING	1	6
8	503 23 00-60	WASHER STEEL	1	6
9	537 06 93-02	PUMP PISTON	1	6
10	503 89 15-01	SPRING	1	6
11	721 11 64-30	PIN	1	6
12	537 02 71-01	ADJUSTER	1	6
13	503 21 74-16	SCREW IH SCT	1	
14	537 26 15-01	OIL PRESSURE HOSE	1	
15	537 26 14-01	OIL HOSE	1	
16	510 04 43-01	OIL SCREEN	1	

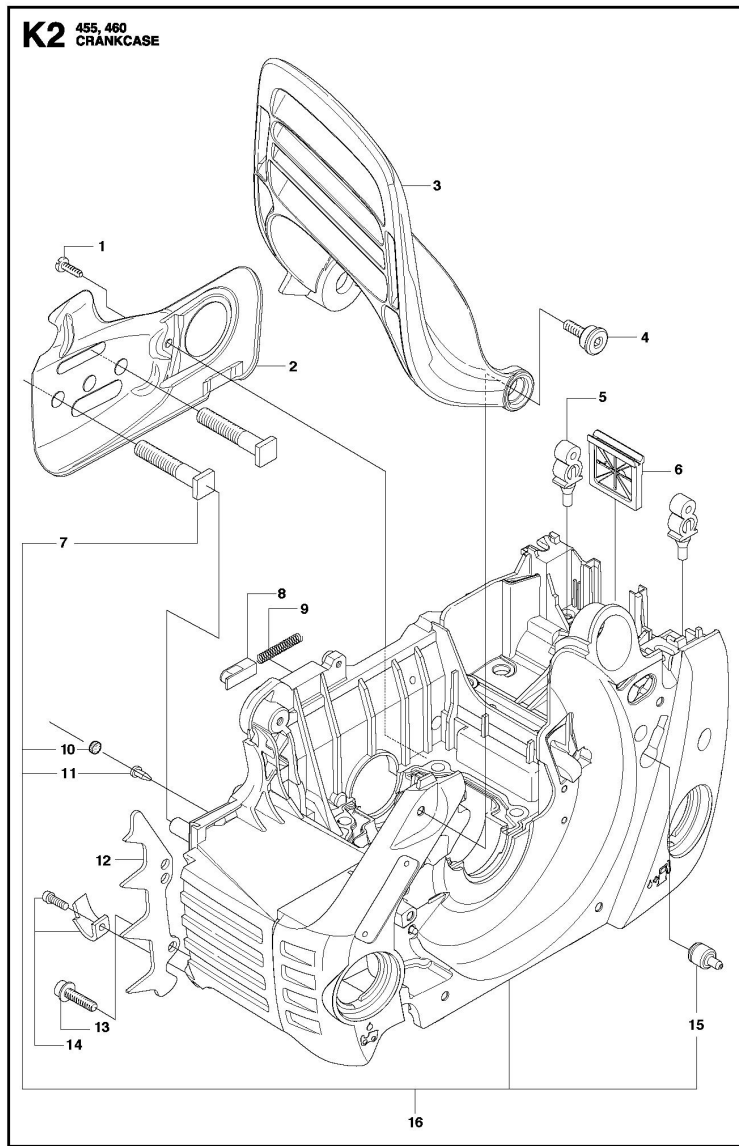
Ref	Part No.	Description	QTY	KIT
19	503 23 00-63	WASHER STEEL	1	1
20	740 48 07-02	O-RING	1	1
21	503 22 00-01	NUT FLANGE	2	

COVER



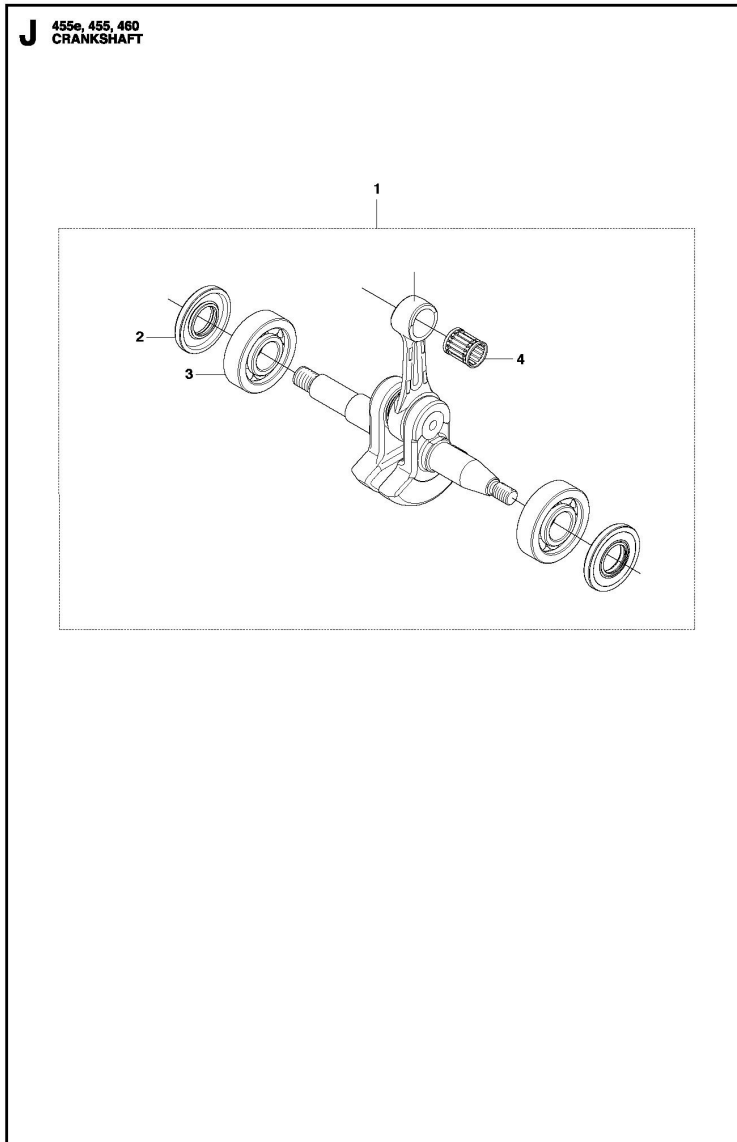
Ref	Part No.	Description	QTY	KIT
1	537 30 89-01	CYLINDER COVER	1	
2	503 20 34-76	SCREW CCRPANMO	3	1
3	503 98 74-01	LABEL	1	1

CRANKCASE



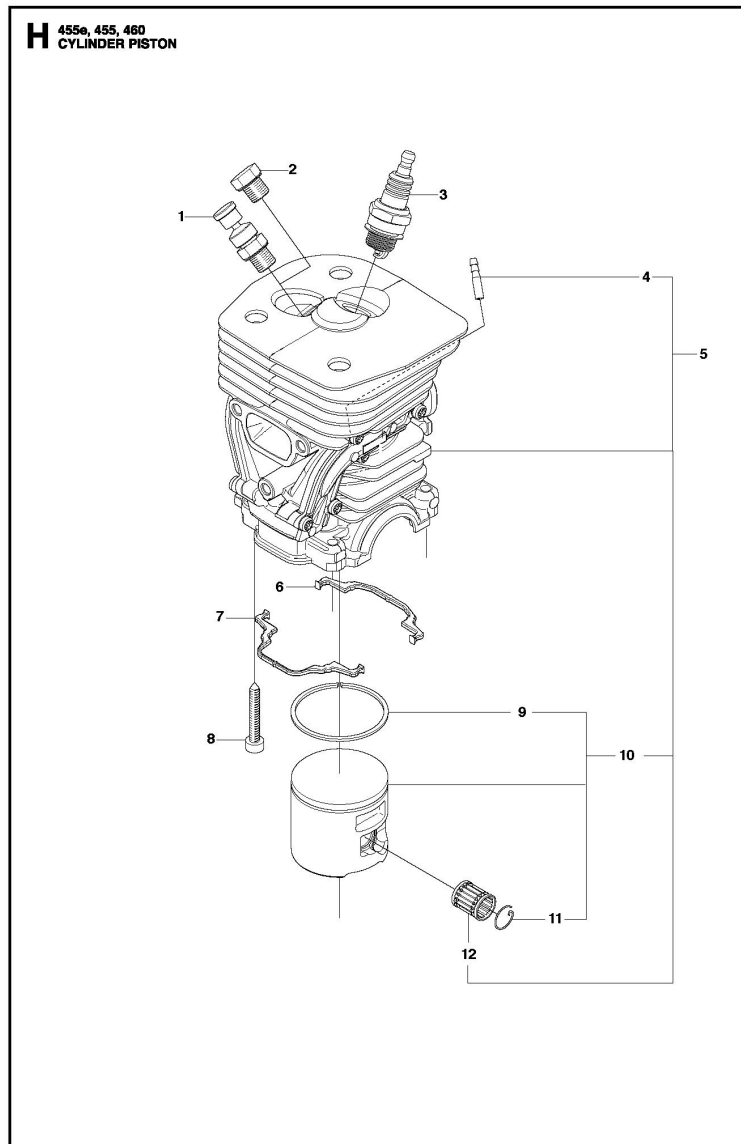
Ref	Part No.	Description	QTY	KIT
1	503 21 70-10	SCREW CCRPANT	1	
2	537 27 13-02	CHAIN GUIDE PLATE	1	
3	537 28 43-01	HAND GUARD	1	
4	537 29 65-01	SCREW	2	
5	503 86 93-01	CARBURETTOR MOUNTING	2	
6	537 26 04-01	BELLOWS	1	
7	537 22 78-01	BAR BOLT	2	16
8	503 89 24-01	LOCK	1	
9	503 43 65-01	POSITION SPRING	1	
10	537 40 35-01	FILTER	1	16
11	530 02 61-19	CHECK VALVE	1	16
12	503 97 38-01	SPIKE	1	
13	503 21 68-20	SCREW IHSCFT	2	
14	503 91 06-71	KIT	1	
15	537 35 95-01	TANK VENT ASSY	1	16
16	537 28 20-02	CRANKCASE	1	

CRANKSHAFT



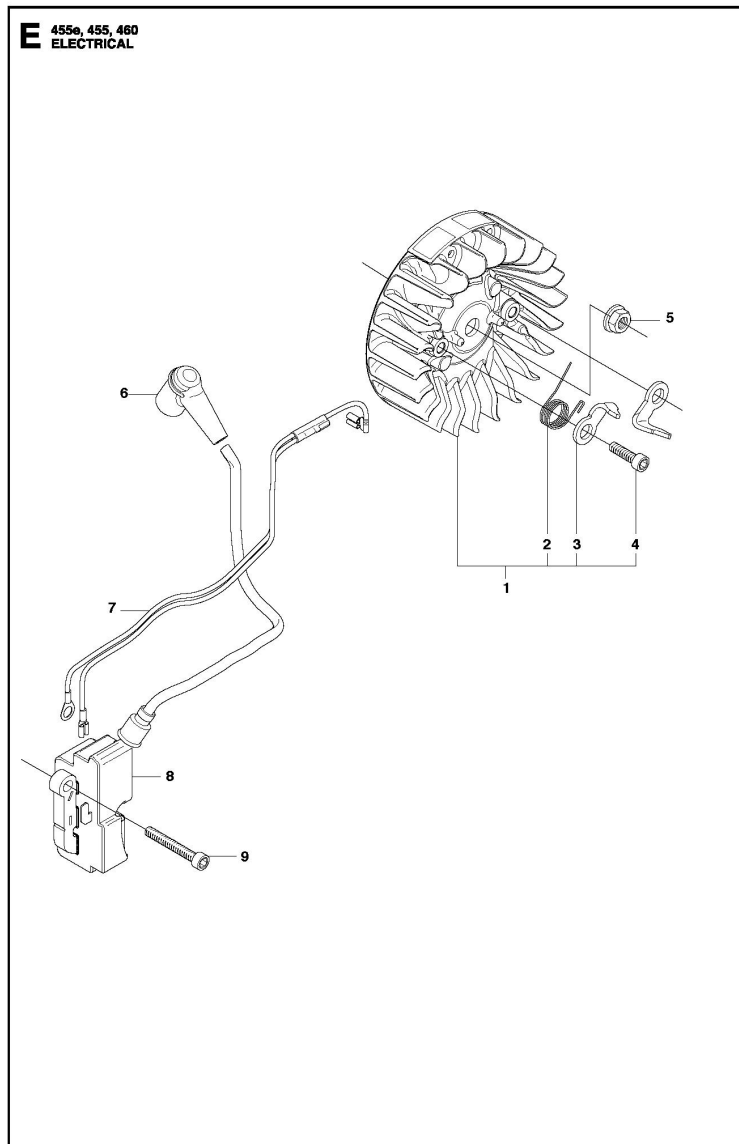
Ref	Part No.	Description	QTY	KIT
1	537 31 40-02	CRANKSHAFT ASSY	1	
2	503 26 19-01	SEALING	2	
3	503 25 16-02	BALL BEARING	2	
4	501 86 18-01	NEEDLE BEARING	1	

CYLINDER PISTON



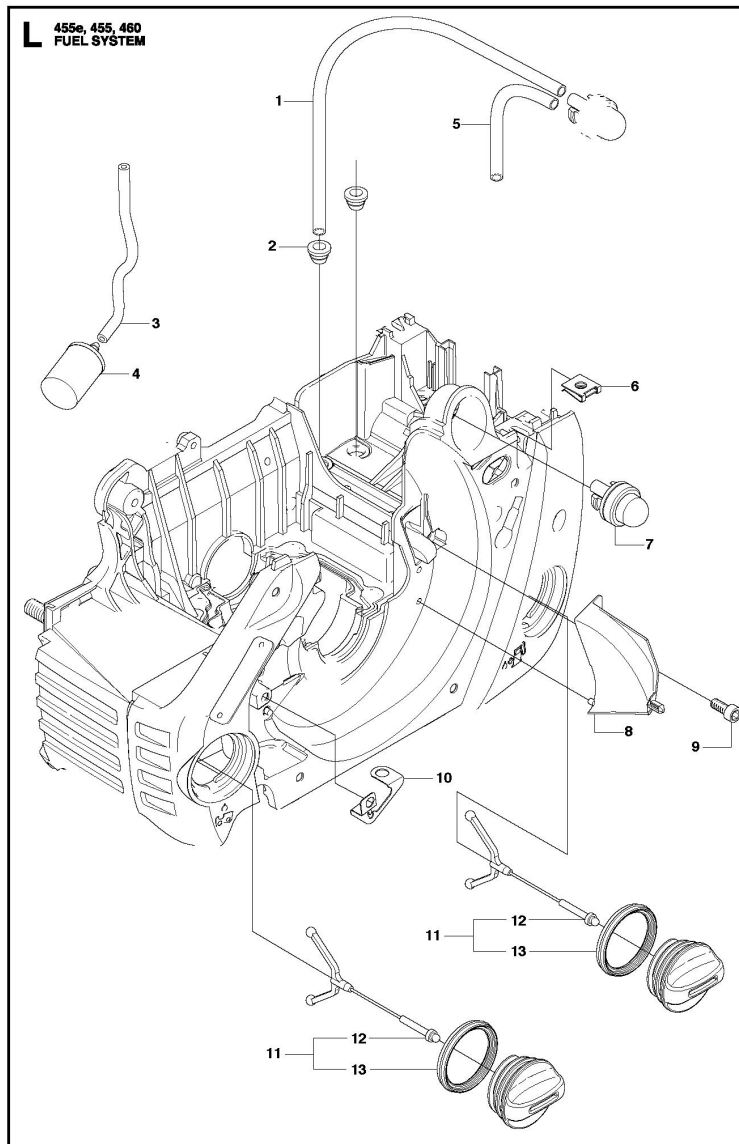
Ref	Part No.	Description	QTY	KIT
1	537 31 05-01	DECOMPRESSION VALVE	1	
2	503 55 22-01	PLUG	1	
3	503 23 51-08	SPARK PLUG	1	
4	503 42 43-01	IMPULSE NIPPLE	4	5
5	537 32 04-02	CYLINDER ASSY	1	
5	537 32 05-01	CYLINDER ASSY	1	
6	537 24 58-01	GASKET	1	
7	537 24 57-01	GASKET	1	
8	503 20 05-27	SCREW IHSCM	4	
9	503 28 90-50	PISTON RING	2	10, 5
9	537 40 15-01	PISTON RING	2	10, 5
10	537 29 30-02	PISTON ASSY	1	5
10	537 40 13-02	PISTON ASSY	1	5
11	737 43 12-00	CIRCLIP	2	10, 5
12	501 86 18-01	NEEDLE BEARING	1	5

ELECTRICAL



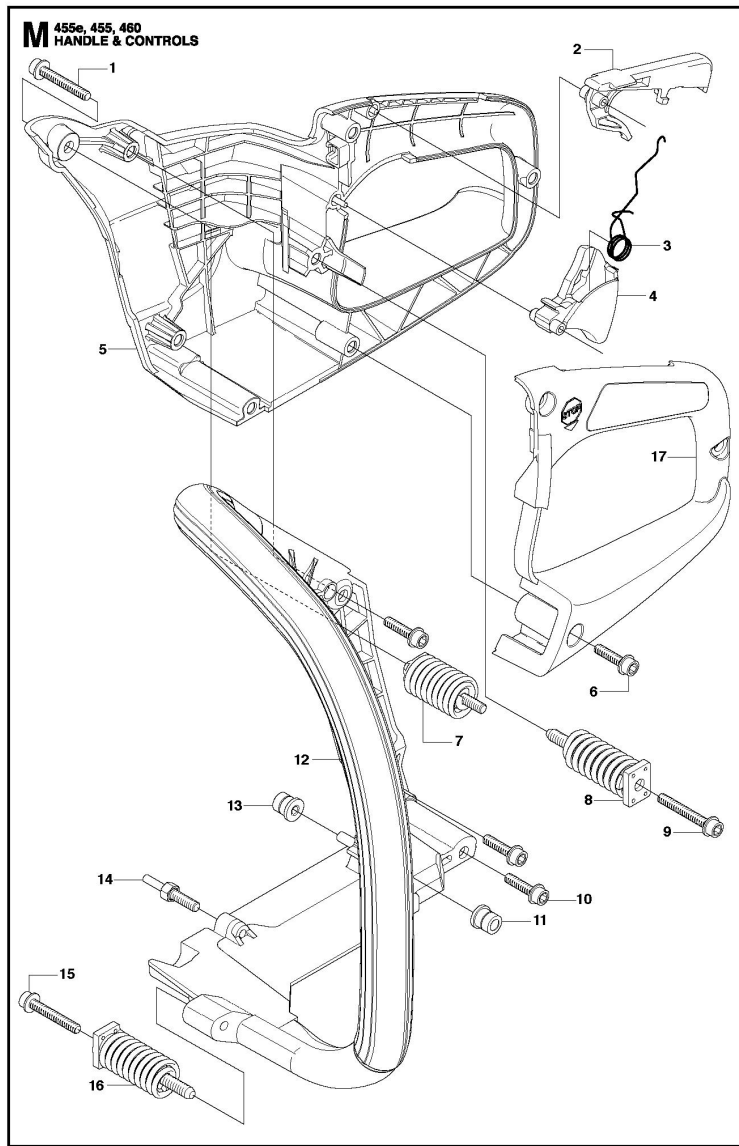
Ref	Part No.	Description	QTY	KIT
1	537 29 27-01	FLYWHEEL ASSY	1	
2	529 27 11-01	SPRING	2	1
3	537 24 56-01	STARTER PAWL	2	1
4	501 81 99-03	SCREW	2	1
5	503 22 04-01	NUT	1	
6	501 48 54-02	SPARK PLUG CAP	1	
7	537 27 27-01	WIRING ASSY	1	
8	544 04 70-01	IGNITION MODULE	1	
9	503 21 55-25	SCREW IHSCFT	2	

FUEL SYSTEM



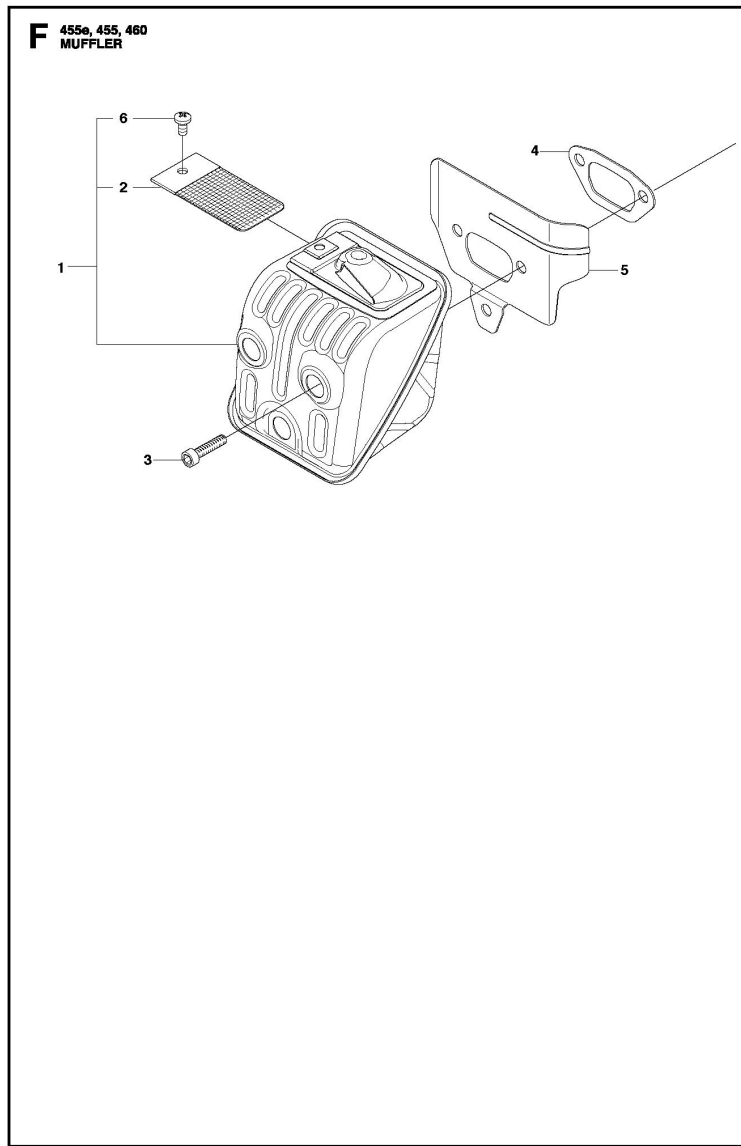
Ref	Part No.	Description	QTY	KIT
1	537 04 24-08	FUEL HOSE	1	
2	503 73 58-01	BUSHING	2	
3	544 32 50-02	FUEL HOSE	1	
4	503 44 32-01	FILTER	1	
5	537 04 24-02	FUEL HOSE	1	
6	503 22 69-02	NUT	3	
7	503 93 66-01	PRIMER HOUSING	1	
8	537 31 79-01	AIR NOZZLE	1	
9	503 21 74-12	SCREW IHSCT	1	
10	537 27 80-01	GROUND PLATE	1	
11	537 21 52-02	TANK CAP ASSY	2	
12	503 57 89-01	HOLDER	1	11
13	537 21 50-01	SEALING	1	11

HANDLE & CONTROLS



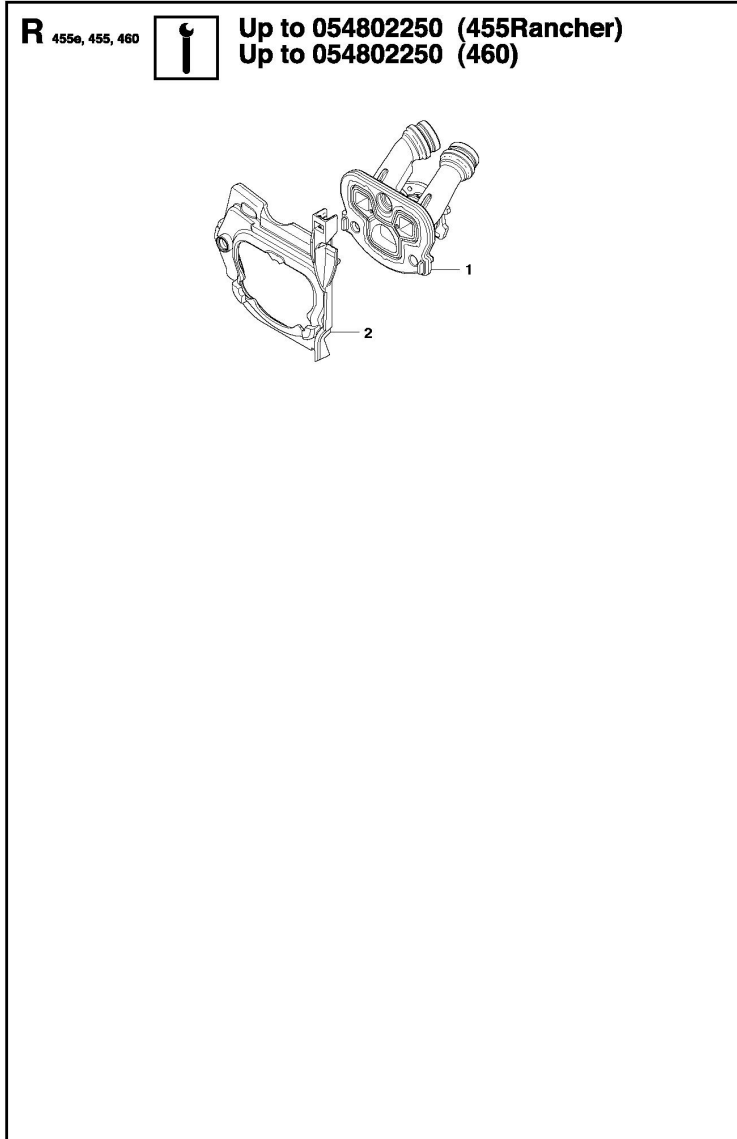
Ref	Part No.	Description	QTY	KIT
1	503 21 88-25	SCREW IHSCFT	1	
2	537 26 24-01	THROTTLE LOCKOUT	1	
3	503 99 86-01	RECOIL SPRING	1	
4	537 26 05-01	THROTTLE TRIGGER	1	
5	537 23 06-01	REAR HANDLE	1	
6	503 21 02-70	SCREW IHSCFT	3	
7	537 30 46-01	ANTIVIBRATION ELEMENT	1	
8	503 85 41-01	ANTIVIBRATION ELEMENT	1	
9	503 21 88-76	SCREW IHSCFT	1	
10	503 21 02-70	SCREW IHSCFT	3	
11	503 86 92-01	LATERAL SUPPORT	1	
12	537 23 05-01	FRONT HANDLE	1	
13	503 86 92-01	LATERAL SUPPORT	3	
14	537 24 29-01	SCREW	1	
15	503 21 88-76	SCREW IHSCFT	1	
16	503 92 31-01	ANTIVIBRATION ELEMENT	1	
17	537 23 07-01	CAP	1	

MUFFLER



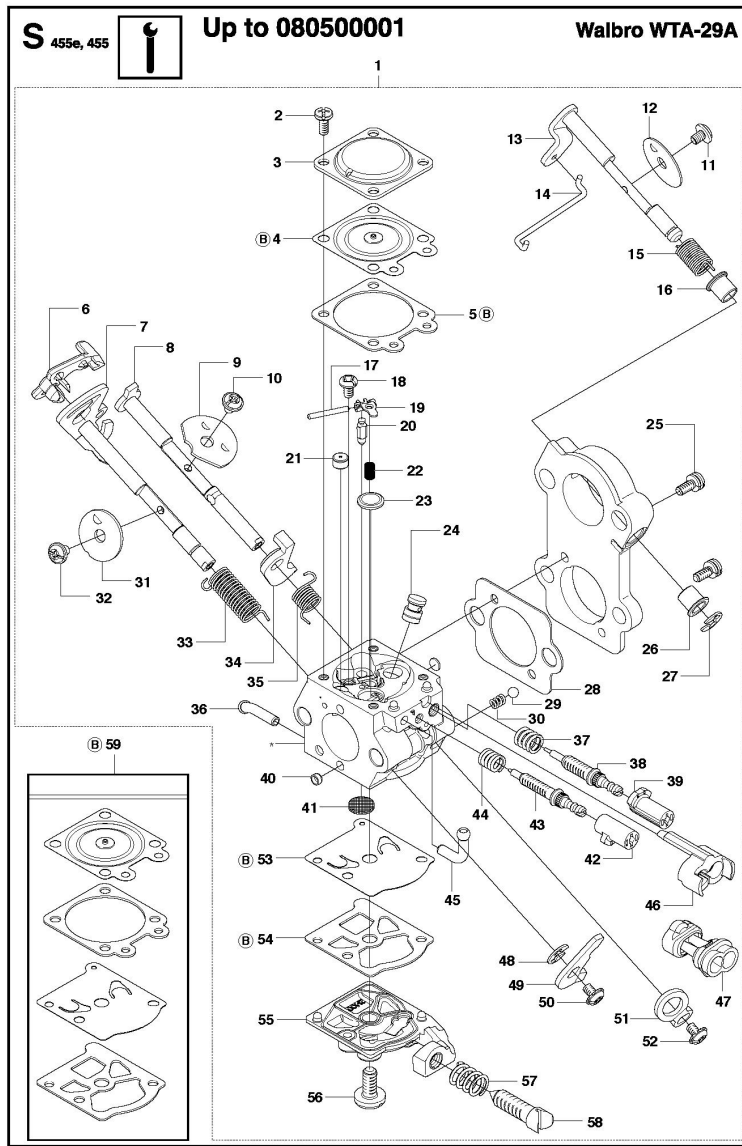
Ref	Part No.	Description	QTY	KIT
1	505 41 62-02	MUFFLER ASSY	1	
2	544 11 68-02	SPARK ARRESTOR SCREEN	1	1
3	725 53 68-55	SCREW IHSCM	3	
4	537 28 77-01	GASKET MUFFLER	1	
5	537 28 76-01	HEAT DEFLECTOR	1	
6	724 12 87-59	SCREW CRPANM	1	1

SERVICE UPDATES



Ref	Part No.	Description	QTY	KIT
1	537 32 10-02	INLET PIPE ASSY	1	
2	537 23 61-01	INSULATION WALL	1	

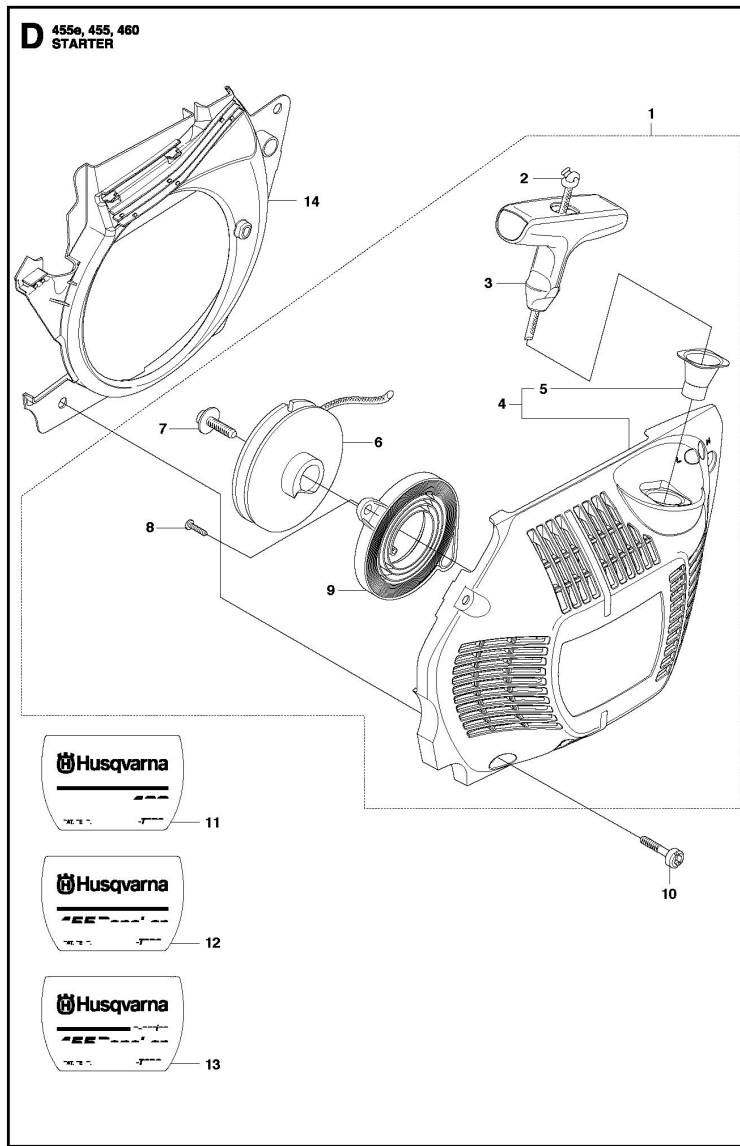
SERVICE UPDATES



Ref	Part No.	Description	QTY	KIT
1	544 22 74-01	CARBURETTOR	1	
2	503 58 46-01	SCREW	4	1
3	505 31 67-54	LOCK STYRMEMBRAN	1	1
4	503 89 67-01	DIAPHRAGM	1	1, 59
5	504 35 09-06	GASKET	1	1, 59
6	537 30 62-01	LEVER	1	1
7	537 40 74-01	SHAFT ASSY	1	1
8	537 40 75-01	SHAFT ASSY	1	1
9	537 40 77-01	VALVE	1	1
10	501 46 87-01	SCREW	1	1
11	501 46 87-01	SCREW	1	1
12	537 40 68-01	VALVE	1	1
13	537 40 69-01	SHAFT ASSY	1	1
14	537 40 72-01	ROD	1	1
15	537 40 70-01	SPRING THROTT.RETURN	1	1
16	537 40 67-01	BUSHING	1	1
17	505 52 01-25	PIN-METERING LEVER	1	1
18	505 31 67-17	SCREW	1	1

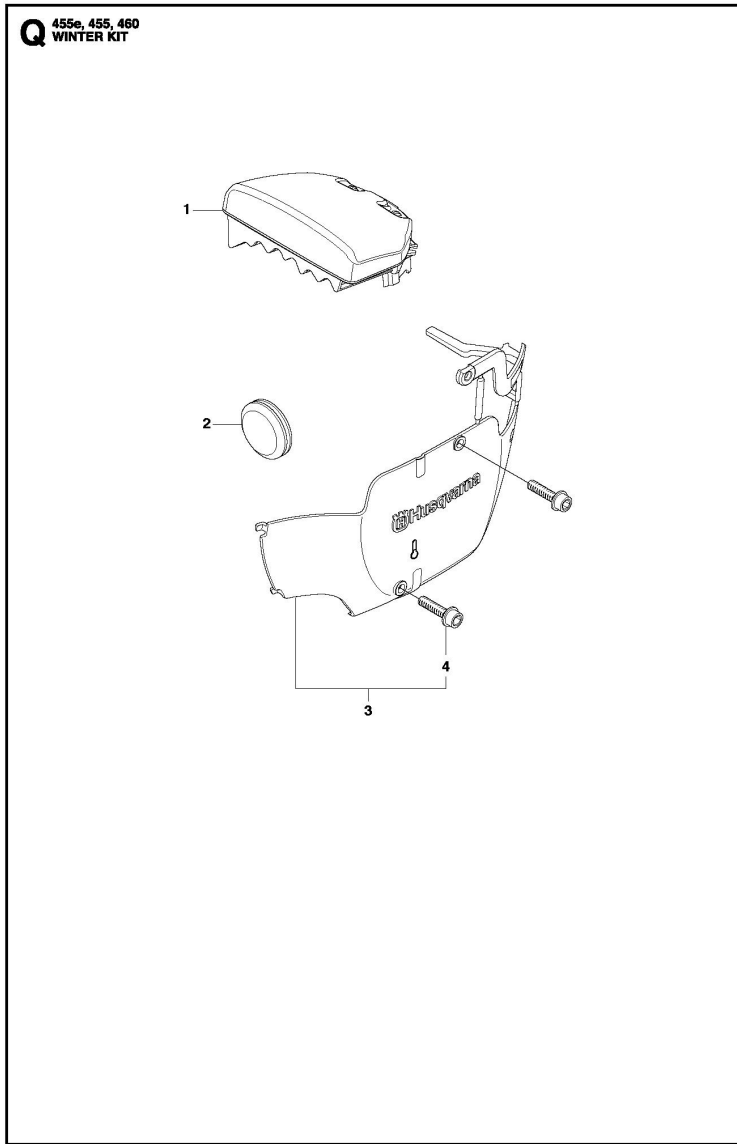
Ref	Part No.	Description	QTY	KIT
19	505 52 01-27	LEVER	1	1
20	503 56 34-01	VALVE INLET NEEDLE	1	1
21	537 40 79-01	SEAT ASSY	1	1
22	537 40 85-01	SPRING METERING	1	1
23	503 57 42-01	PLUG-WELCH	1	1
24	503 80 04-01	NOZZLE	1	1
25	537 40 83-01	SCREW	2	1
26	537 40 66-01	BUSHING	1	1
27	502 11 98-01	RING-SHAFT RETAINER	1	1
28	537 40 81-01	GASKET	1	1
29	501 46 85-01	BALL-CHOKE FRICTION	1	1
30	501 46 84-01	SPRING	1	1
31	503 93 51-01	VALVE	1	1
32	530 03 50-15	SCREW	1	1
33	537 40 84-01	SPRING THROTT.RETURN	1	1
34	537 40 92-01	LEVER	1	1
35	537 40 86-01	SPRING CHOKE RETURN	1	1
36	537 40 90-01	FITTING	1	1
37	504 21 00-49	SPRING	1	1
38	537 40 87-01	NEEDLE HIGH SPEED	1	1
39	503 91 39-01	LIMITER CAP	1	1
40	537 40 80-01	PLUG	1	1
41	501 66 61-01	SCREEN-INLET	1	1
42	503 91 40-01	LIMITER CAP	1	1
43	537 40 88-01	NEEDLE IDLE	1	1
44	504 21 00-50	SPRING	1	1
45	537 40 91-01	FITTING	1	1
46	503 91 54-01	RETAINER	1	1
47	537 24 08-01	GUIDE BUSHING	1	1
48	502 11 98-01	RING-SHAFT RETAINER	1	1
49	537 40 71-01	LEVER	1	1
50	501 46 87-01	SCREW	1	1
51	537 40 76-01	LEVER	1	1
52	501 46 87-01	SCREW	1	1
53	504 13 08-07	DIAPHRAGM PUMP	1	1, 59
54	504 13 09-06	GASKET	1	1, 59
55	537 40 73-01	COVER	1	1
56	501 46 69-01	SCREW	1	1
57	503 56 42-01	SPRING	1	1
58	537 40 82-01	SCREW	1	1
59	537 41 26-01	GASKET KIT	1	

STARTER



Ref	Part No.	Description	QTY	KIT
1	537 28 42-01	STARTER ASSY	1	
2	505 30 51-25	STARTER CORD	1	1
3	537 23 25-01	STARTER HANDLE	1	1
4	537 28 41-01	STARTER HOUSING	1	1
5	537 28 32-01	REINFORCEMENT SLEEVE	1	1, 4
6	537 09 25-01	STARTER PULLEY	1	1
7	503 21 77-16	SCREW IHSCT	1	1
8	503 21 29-10	SCREW CCRPANT	2	1
9	537 24 17-01	SPRING CASSETTE ASSY	1	
10	503 21 73-72	SCREW CIHSCTO	4	
11	537 32 33-07	DECAL	1	
12	537 32 33-04	DECAL	1	
13	537 32 33-06	DECAL	1	
14	537 26 09-01	AIR CONDUCTOR	1	

WINTER KIT



Ref	Part No.	Description	QTY	KIT
1	537 25 57-01	AIR FILTER ASSY	1	
2	503 40 59-01	WINTER PLUG	1	
3	537 35 60-01	WINTER KIT	1	
4	503 21 70-16	SCREW CCRPANT	2	