

# Kit 1003

**CITROËN Xantia**, 5-dr Hatchback, 93-01

**CITROËN XM**, 5-dr Hatchback, 90-00

**CITROËN XM**, 5-dr Estate, 90-00

**FIAT Croma**, 4-dr Sedan, 87-96

**HOLDEN Vectra**, 4-dr Sedan, 89-95, 96-01

**HOLDEN Vectra**, 5-dr Hatchback, 89-95, 96-01

**OPEL Vectra**, 4-dr Sedan, 89-95, 96-01

**OPEL Vectra**, 5-dr Hatchback, 89-95, 96-01

**SAAB 9000**, 4-dr Sedan, 85-98 / \*86-98

**SAAB 9000**, 5-dr Hatchback, 85-98 / \*86-98

**SAAB 900**, 5-dr Hatchback, 94-98

**SAAB 9-3**, 5-dr Hatchback, 98-02 / \*99-03

**VAUXHALL Cavalier**, 4-dr Sedan, 89-95

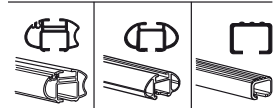
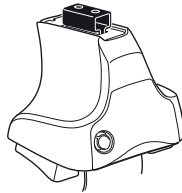
**VAUXHALL Cavalier**, 5-dr Hatchback, 89-95

**VAUXHALL Vectra**, 4-dr Sedan, 96-01

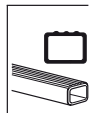
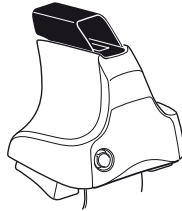
**VAUXHALL Vectra**, 5-dr Hatchback, 96-01

\*North America

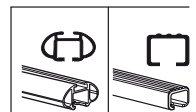
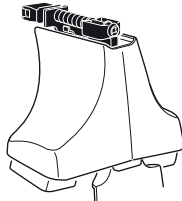
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480



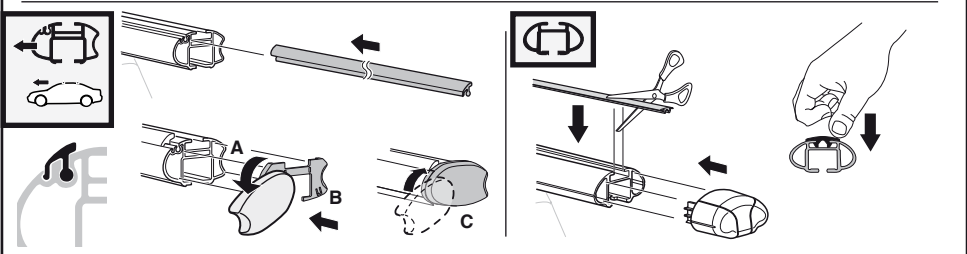
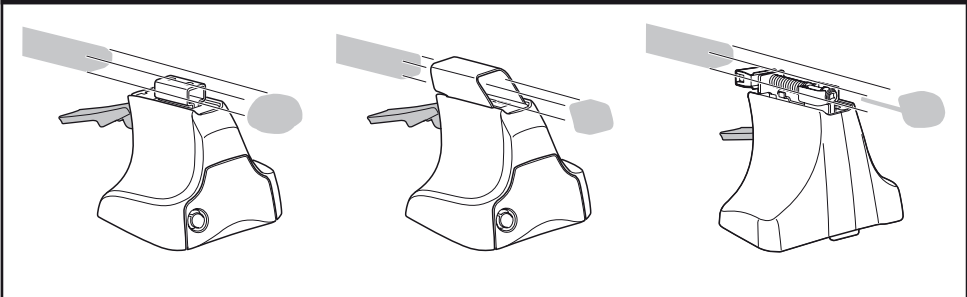
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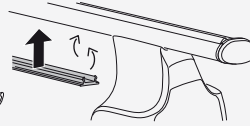
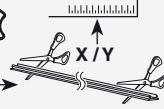
**THULE**<sup>®</sup>  
SWEDEN

ISO 11154-E

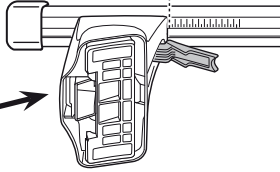
**Kit**



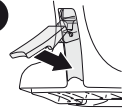
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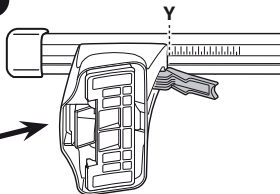
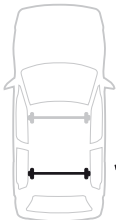


2



	X
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	28,5
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	31,5
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	31,5
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	25,5
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	26
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	25,5
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	26
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	28,5
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	23
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	23
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	25,5
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	26

1



2



	Y
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	25
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	30
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	30
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	23
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	24,5
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	23
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	24,5
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	28
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	20
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	20
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	23
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	24,5

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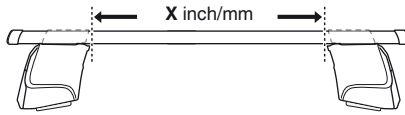


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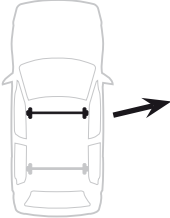


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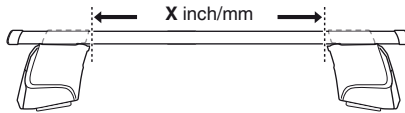


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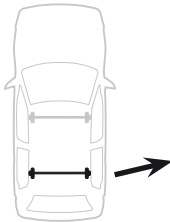


	X inch	X mm
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	36 <sup>7</sup> / <sub>8</sub> "	936 mm
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	38 "	966 mm
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	38 "	966 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	35 <sup>5</sup> / <sub>8</sub> "	906 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>7</sup> / <sub>8</sub> "	911 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	35 <sup>5</sup> / <sub>8</sub> "	906 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>7</sup> / <sub>8</sub> "	911 mm
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	36 <sup>7</sup> / <sub>8</sub> "	936 mm
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	35 <sup>5</sup> / <sub>8</sub> "	906 mm
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>7</sup> / <sub>8</sub> "	911 mm

**1**



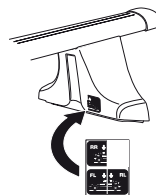
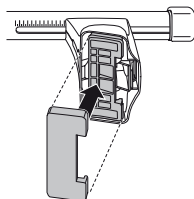
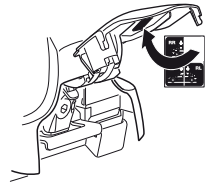
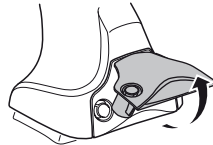
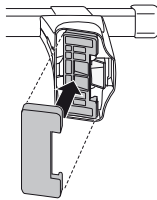
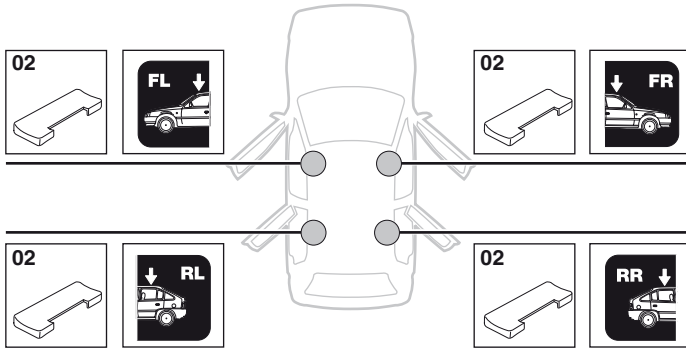
**2**



	X inch	X mm
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	35 <sup>1</sup> / <sub>2</sub> "	901 mm
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	37 <sup>1</sup> / <sub>2</sub> "	951 mm
<b>FIAT Croma</b> , 4-dr Sedan, 87-96	37 <sup>1</sup> / <sub>2</sub> "	951 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>1</sup> / <sub>2</sub> "	896 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>1</sup> / <sub>4</sub> "	896 mm
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	36 <sup>5</sup> / <sub>8</sub> "	931 mm
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	33 <sup>1</sup> / <sub>2</sub> "	851 mm
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	33 <sup>1</sup> / <sub>2</sub> "	851 mm
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	34 <sup>5</sup> / <sub>8</sub> "	881 mm
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	35 <sup>1</sup> / <sub>2</sub> "	896 mm

4

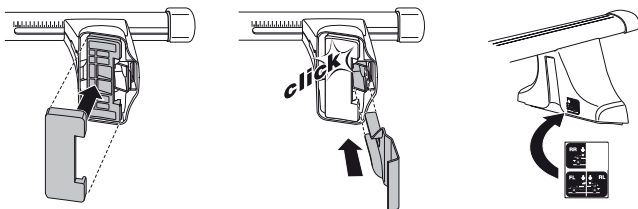
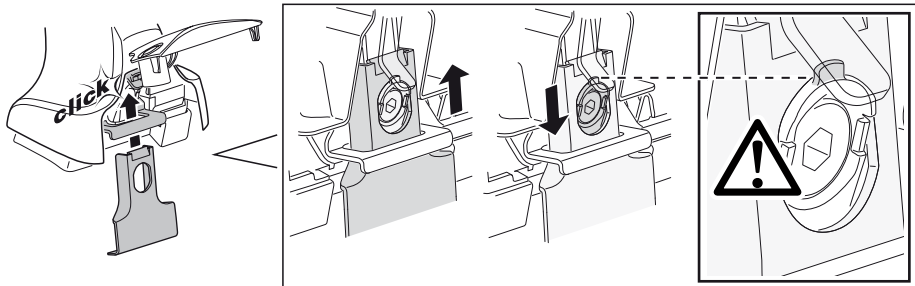
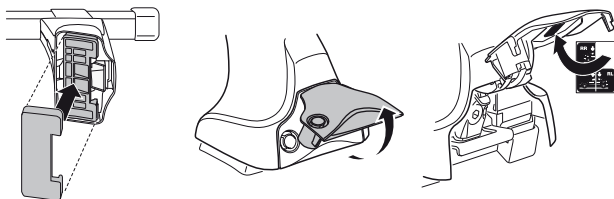
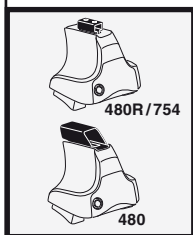
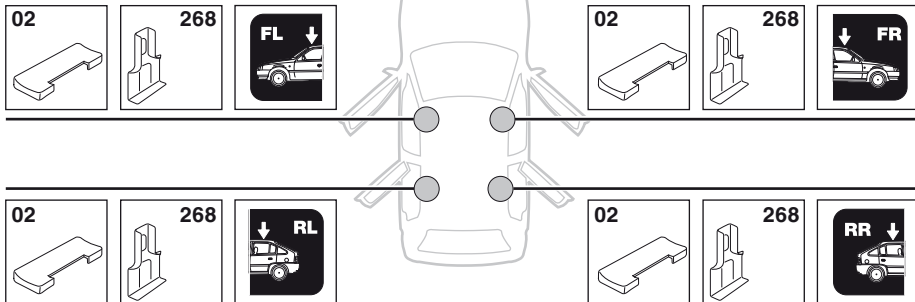
FIAT Croma, 4-dr Sedan, 87-96



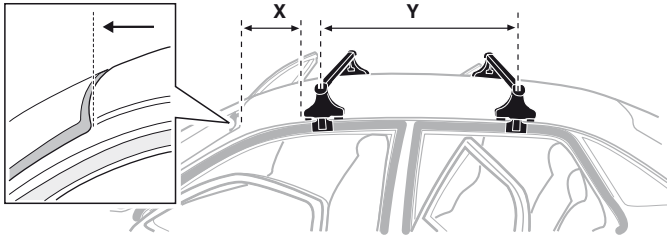
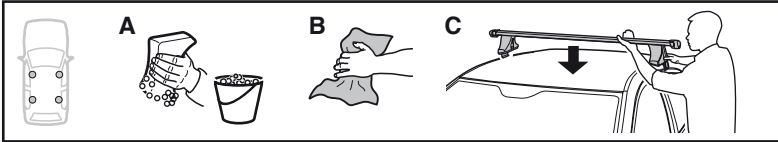
# 4

**CITROËN Xantia**, 5-dr Hatchback, 93-01  
**CITROËN XM**, 5-dr Estate/Hatchback, 90-00  
**HOLDEN Vectra**, 4/5-dr Sedan/Hatchback, 89-95  
**HOLDEN Vectra**, 4/5-dr Sedan/Hatchback, 96-01  
**OPEL Vectra**, 4/5-dr Sedan/Hatchback, 89-95  
**OPEL Vectra**, 4/5-dr Sedan/Hatchback, 96-01

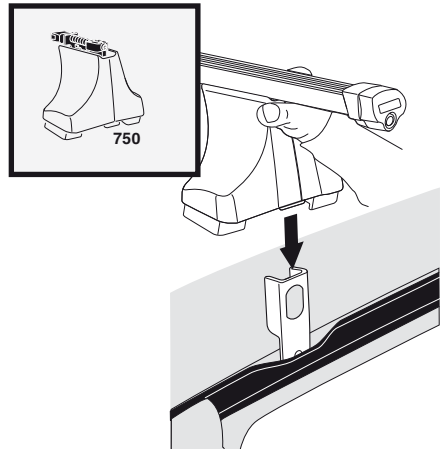
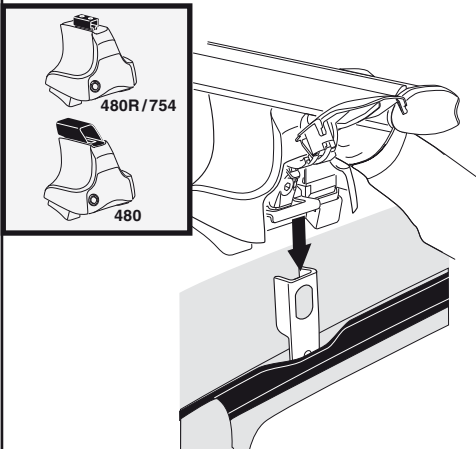
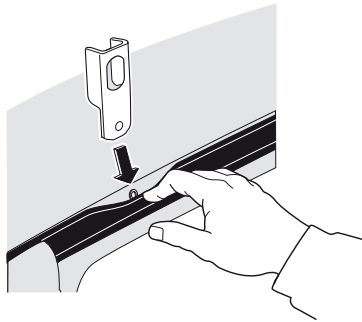
**SAAB 9000**, 4/5-dr Sedan/Hatchback, 85-98 / \*86-98  
**SAAB 900**, 5-dr Hatchback, 94-98  
**SAAB 9-3**, 5-dr Hatchback, 98-02 / \*99-03  
**VAUXHALL Cavalier**, 4/5-dr Sedan/Hatchback, 89-95  
**VAUXHALL Vectra**, 4/5-dr Sedan/Hatchback, 96-01



**5**

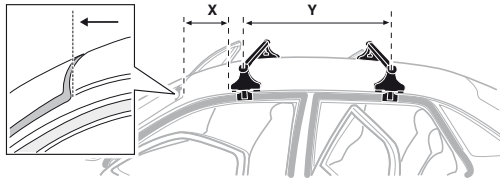
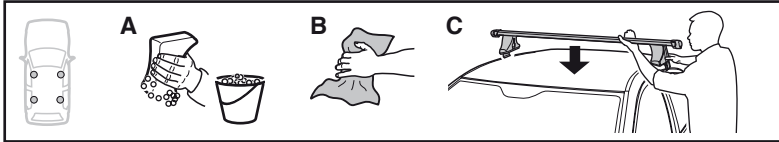


	X mm	Y mm	X inch	Y inch
<b>FIAT Croma, 4-dr Sedan, 87-96</b>	<b>140 mm</b>	<b>910 mm</b>	<b>5 1/2"</b>	<b>35 7/8"</b>

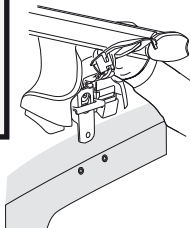




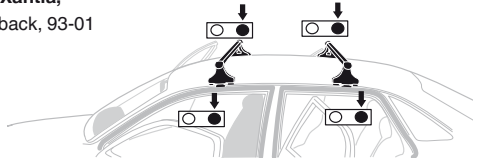
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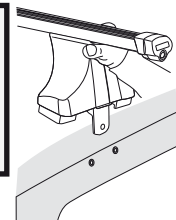
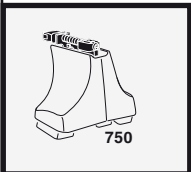
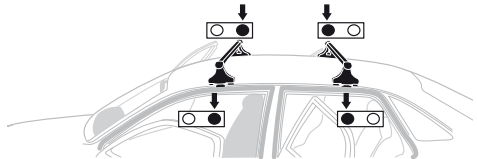
	X mm	Y mm	X inch	Y inch
<b>CITROËN Xantia</b> , 5-dr Hatchback, 93-01	130 mm	700 mm	5 1/8"	27 1/2"
<b>CITROËN XM</b> , 5-dr Estate/Hatchback, 90-00	270 mm	700 mm	10 5/8"	27 1/2"
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	200 mm	700 mm	7 7/8"	27 1/2"
<b>HOLDEN Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	260 mm	710 mm	10 1/4"	28"
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 89-95	200 mm	700 mm	7 7/8"	27 1/2"
<b>OPEL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	260 mm	710 mm	10 1/4"	28"
<b>SAAB 9000</b> , 4/5-dr Sedan/Hatchback, 85-98 / *86-98	200 mm	780 mm	7 7/8"	30 3/4"
<b>SAAB 900</b> , 5-dr Hatchback, 94-98	135 mm	735 mm	5 3/8"	28 7/8"
<b>SAAB 9-3</b> , 5-dr Hatchback, 98-02 / *99-03	170 mm	720 mm	6 3/4"	28 3/8"
<b>VAUXHALL Cavalier</b> , 4/5-dr Sedan/Hatchback, 89-95	200 mm	700 mm	7 7/8"	27 1/2"
<b>VAUXHALL Vectra</b> , 4/5-dr Sedan/Hatchback, 96-01	260 mm	710 mm	10 1/4"	28"



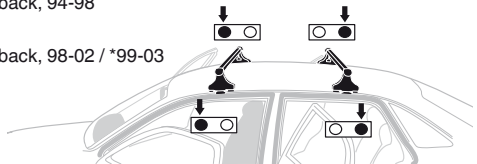
**CITROËN Xantia**,  
5-dr Hatchback, 93-01

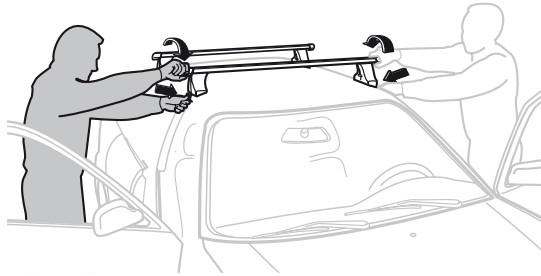
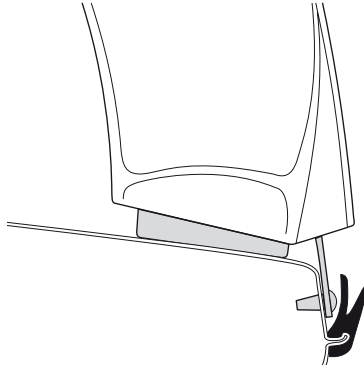


**SAAB 9000**,  
4/5-dr Sedan/Hatchback, 85-98 / \*86-98

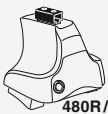


**SAAB 900**,  
5-dr Hatchback, 94-98  
**SAAB 9-3**,  
5-dr Hatchback, 98-02 / \*99-03



**6****GB/US** Tighten alternately**D** Die Schrauben abwechselnd anziehen**F** Serrer alternativement chaque côté**NL** Afwisselend aan de linker- en de rechterkant aandraaien**I** Alternare il serraggio delle viti**E** Serrare alternativamente**PT** Aperte alternadamente**S** Dra åt växelvis**FIN** Kierrä vuorotellen**EST** Pinguldage vaheldumisi**LAT** Pievelciet pamišus**LIT** Užsukinėkite pakaitomis**PL** Śruby dokręcaj naprzemiennie**RU** Затягивайте попеременно**CZ** Pokręťta багаžnika dokręcaj dokręcaj naprzemiennie.**SK** Doťahujte striedavo**SLO** Privijajte izmenično.**HR** Naizmjenično zategnite**HU** Egymástól függetlenül szorítandó**GR** Σφίγγετε εναλλάξ**TR** Dönüşümlü sıkın**中文** 交替拧紧**한국어** 번갈아 가며 조이십시오.**日本語** 交互に締め付けてください。**ไทย** ชันในแบบสลับ

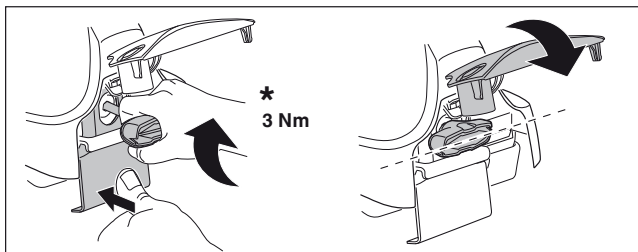
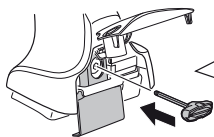
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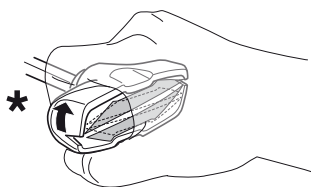
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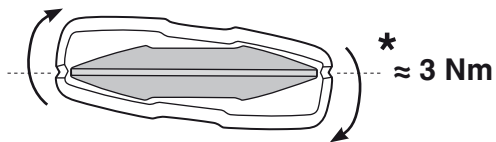
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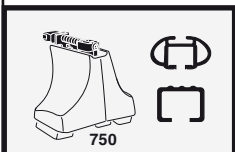
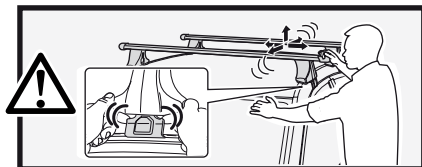
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3 Nm



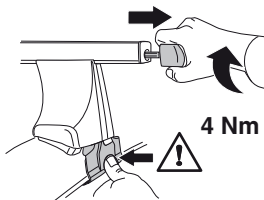
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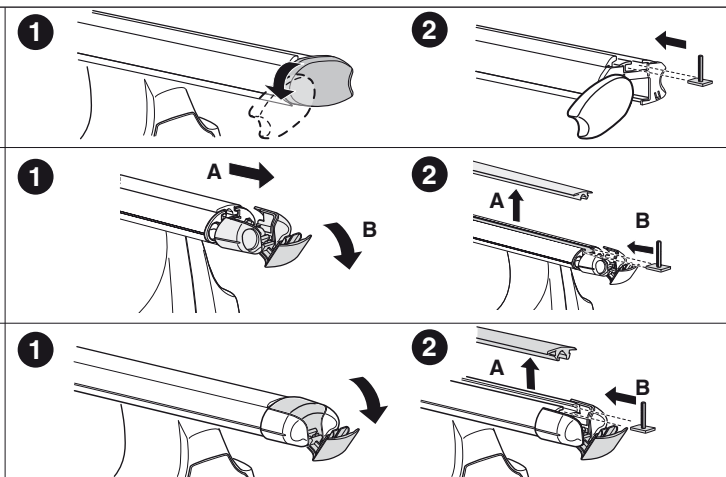
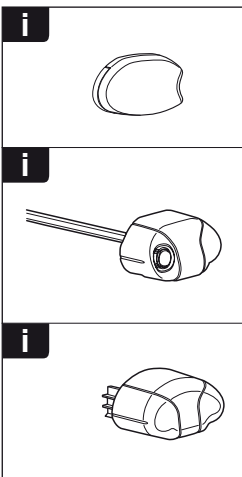
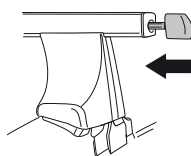
\*  
≈ 3 Nm

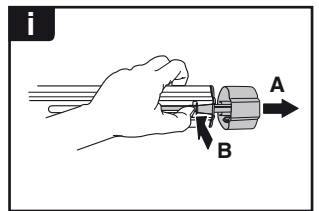
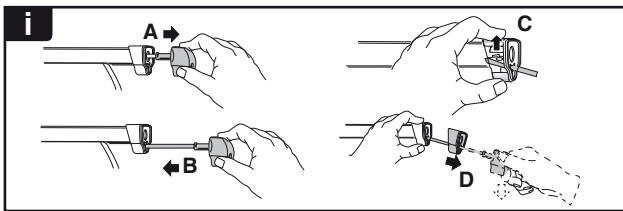
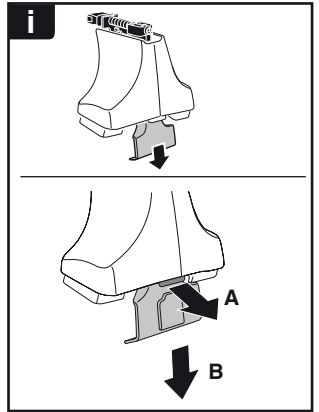
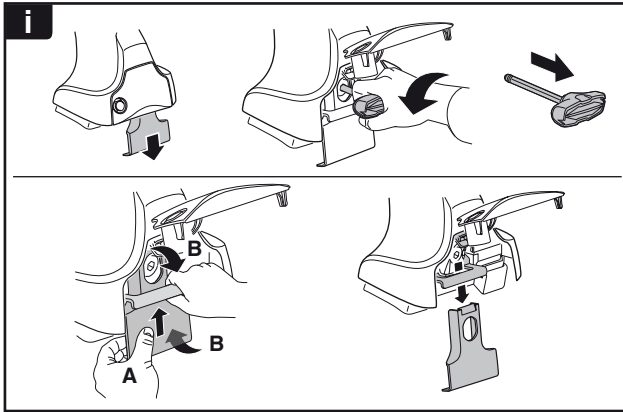
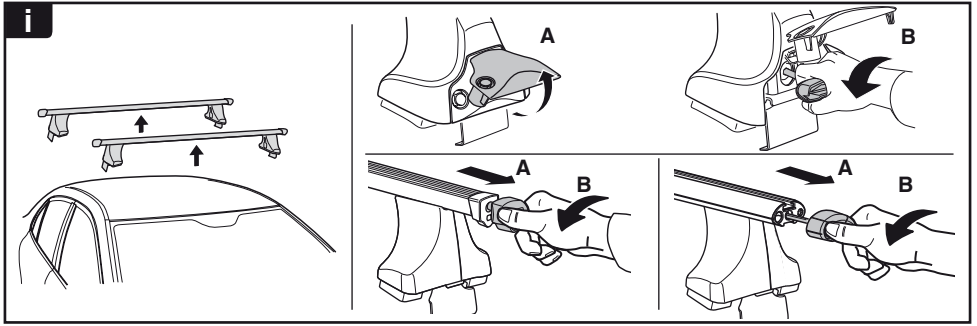


750

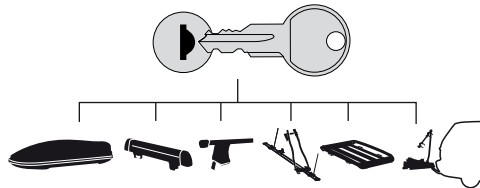


4 Nm

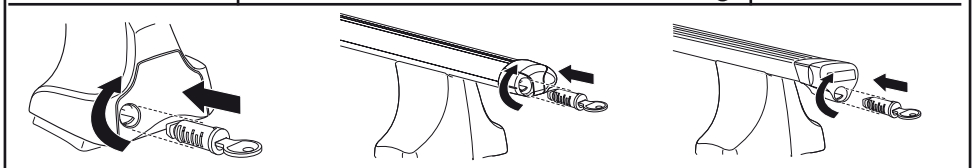




**THULE**  
SWEDEN  
**ONE  
KEY  
SYSTEM**



- 544 (x4)
- 596 (x6)
- 588 (x8)
- NA 510 (x10)
- EUR 452 (x12)
- ASIA



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